

Test Report

This test report describes the test results of the below mentioned paragliding harness.

All the tests were carried out by:

Air Turquoise SA, official test laboratory of Switzerland.



Standards

Tests were carried out in conformity with the following standards:

- 2. DV LuftGerPV §1, Nr. 7 C (*note: in what follows this will be abbreviated by "LTF")
- European Standard EN1651 September 1999 (*note in what follows this will be abbreviated by "EN")
- European Standard EN12491 September 2001 (*note in what follows this will be abbreviated by "EN12491")

Harness details

Manufacturer: Ozone Gliders

Harness model: Exoceat
Size: Medium

Harness Weight: 7.8 kg

Maximum certified pilot 125 kg
Impact protection type: Mousse bag

Harness type: ABS

Test responsible:

Test place:

Villeneuve

Test date: November 02, 2012

Test room temp & humidity: 22° C; 40%rel, 1005.8 hPa

Certification number EN: PH 048.2013
Certification number LTF: GZ 048.2013

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Test summary

A. STRUCTURAL STRENGHT TESTS

A test plan was set up in order to execute the different tests in an efficient order. The table below summarizes this test plan together with the applicable standards and results.

		Standa	ard Ref.	Ω	Anchoring		Forces		Min.	
Test ID	TESTED?	EN	LTF	TEST setup	Attach - ment points	Dummy	Req. Load in g	Min. force [N]	Test durat ion [sec]	Result
1 2	<u> </u>	5.3.2.1 5.3.2.2	4.2.1.a	Default flying position	2 main attachment points	Hip fixated	6g 9g 15g	6000 9000 15000	10 5	ок ок
3	✓	5.3.2.7	4.2.1.b	Default, landing position	2 main att. points	Hip fixated, landing conf.	6g	6000 15000	10 5	OK OK
5 6 7	✓	5.3.2.4	4.2.1.a rescue 4.2.1.b	Rescue Rescue,	2 rescue att. Pnts.	Hip fixated Hip fixated,	9g 15g 6g	9000 15000 6000	10 5	OK OK
8	√	5.3.2.3	rescue	landing One riser	ONE main att.	landing conf. 1 central hip fixation	6g	6000	10	OK
9 =====	==:	5.3.2.5	4.2.1.d	Towing Default,	2 main att. + 2 tow att.	None	3g 5g	3000 5000	10	n/a
10 11	✓	5.3.2.6	4.2.1.c	Negatif Upside down	One main att. 2 main att. downw.	Head fix.	4.5g 6g	4500 6000	10 10	OK OK
12	✓		4.2.1.c rescue	Upside down rescue	2 rescue att. downw.	Head fix.	6g	6000	10	ОК

B. HARNESS PROTECTION SHOCK TEST

Most paraglider harnesses are equipped with a protection device that damps the shock on the pilot's spine during a hard landing.

Shock impact tests have to be executed on these harnesses in order to prove the damping characteristics of it.

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Test ID	TESTED?	Standa rd Ref.: LTF	TEST setup	Ancl Attach- ment points	horing Sum Sum Sum Sum Sum Sum Sum Sum Sum Sum	Max. tolerated peak impact in g	Max Peak impact Someosured	Impact duration of +38 g (if any) recorded:	Impact duration of +20 g (if any) recorded:	Result
PRO TECT 1	✓	5.1.1	Default flying position	the harness	y is attached to s like a pilot in ight.		34.78	0	0.019	ОК

C. RESCUE DEPLOYMENT RESISTANCE TEST

The deployment of the rescue system has to be ensured in all circumstances of flight. This test is to verify whether the force needed to deploy is in between reasonable limits.

	خ	Standa rd Ref.		Anchoring Attach-		Force for sir			
Test ID	TESTED	LTF	TEST S	ment points	Dumm	force [N]	force [N]	Resistance measured [daN]	Result
Resc	✓	6.1.5	Default flying	Test responisble is attached to the harness like a pilot in flight.		20 N	i i i 70 N	I I I n/t I	ОК
depl			position	(no dummy required)		1	!	l	I

D. RESCUE DEPLOYMENT STRAP STRENGHT TEST

The connection between handgrip and inner container has to have sufficient load capacity/structural strength in any situation that may arise during normal use. During this test is verified, whether this connection fulfill the requirements.

Test ID	TESTED?	Standa LTF	ard Ref. EN 12491	TEST setup	Minimum force [N]	Min. Test durati on [s]	Breaking resistance measured	Result
Resc strap		6.1.8	5.3.2	Connection strap in tensile testing machine	700N	10	n/t	n/a

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After careful examination as explained in above mentioned test reports (from page 2 to page 18), the undersigned persons declare that the harness:

Ozone Gliders Exoceat Medium

Complied with:

European Standard EN 1651 September 1999

And / or (if tested)

• European Standard EN 12491 March 2001

And / or (if tested)

• 2. DV LuftGerPV §1, Nr. 7 c

Villeneuve,	November 02, 2012

Place, Date

Test responsible

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Annex: detailed test reports

Harness Test Test ID 1

Item:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard EN 1651 & 2. DV LuftGerPV §1, Nr. 7 c

Test standard §: 5.3.2.1 (EN) & 4.2.1 a (LTF DV)

Test setup: Default flying position

Anchoring: Attachment points: Both main riser attachments (3, 4)

Dummy: Default, hip fixed (7, 8)

Required load in g: 9g (EN: 6g)

Minimum load [N]: 9000 N (EN: 6000 N)

Required test load in kg: 1125 kg

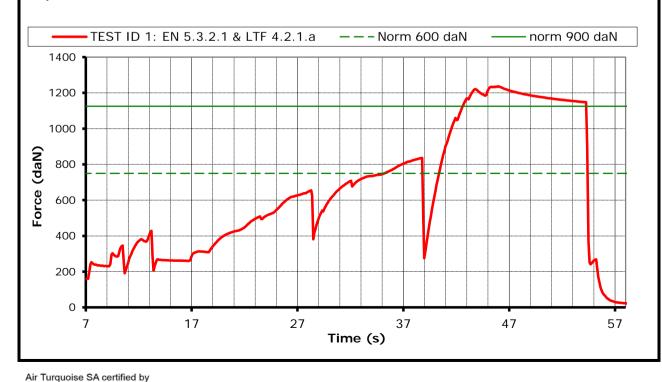
Min. duration [s]: 10 s

Results

Duration of maintained min. load [s]: 11.2 s

Any signs of structural failure after this test: No visible failure

Test result: Passed





Harness Test Test ID 2

Item: Exoceat Manufacturer Ozone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: kg

EN 1651 Standard Test standard §: 5.3.2.2

Default flying position Test setup:

Anchoring: Attachment points: Both main riser attachments (3, 4)

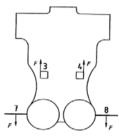
> Default, hip fixed (7, 8) Dummy:

Required load in g: 15 g

15 000 N Min load [N]:

1875 Required test load in kg: kg

Min. duration [s]: 5s

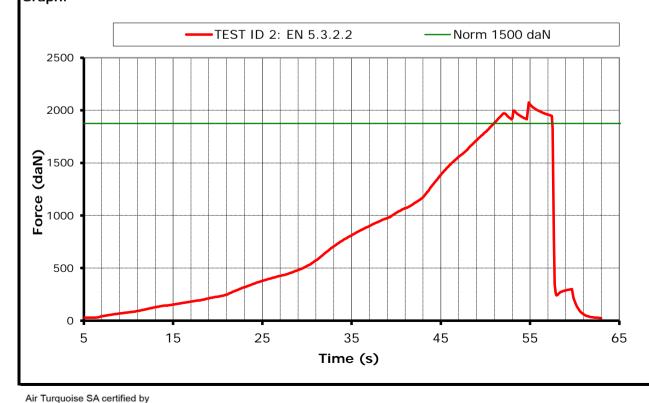


Results

Duration of maintained min. load [s]: 6.1 s

Any signs of structural failure after this test: No visible failure

Test result: **Passed**







Harness Test Test ID 3

Item: Exoceat Manufacturer Ozone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa Maximum certified pilot weight [kg]: kg

Standard 2. DV LuftGerPV §1, Nr. 7 c

4.2.1.b Test standard §:

Flying position before landing: seat Test setup:

board (11) in landing position, leg

straps (10) closed.

Both of the main riser attachments Anchoring: Attachment points:

attached (3 and 4);

Default, hip fixed (7, 8) Dummy:

Required load in g:

6000 N Min load [N]:

Required test load in kg: 750 kg

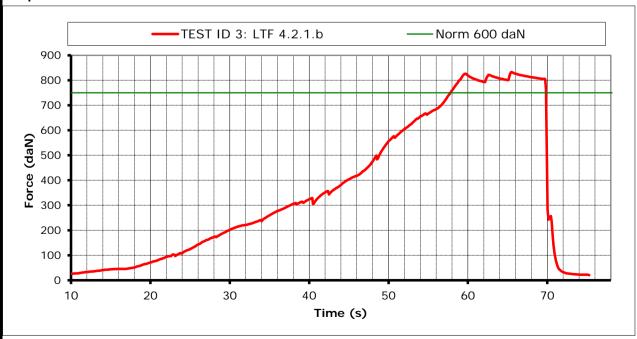
10 s Min. duration [s]:



Duration of maintained min. load [s]: 12 s

Any signs of structural failure after this test: No visible failure

Test result: **Passed**







Harness Test Test ID 4

Item: Exoceat Manufacturer Ozone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: kg

EN 1651 Standard EN 5.3.2.7 Test standard §:

Flying position before landing: seat Test setup:

board (11) in landing position, leg

straps (10) closed.

Attachment points: Both of the main riser attachments Anchoring:

attached (3 and 4);

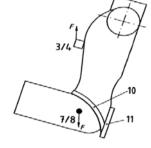
Dummy: Default, hip fixed (7, 8)

15 Required load in g: g

15 000 N Min load [N]:

Required test load in kg: 1875 kg

5 s Min. duration [s]:

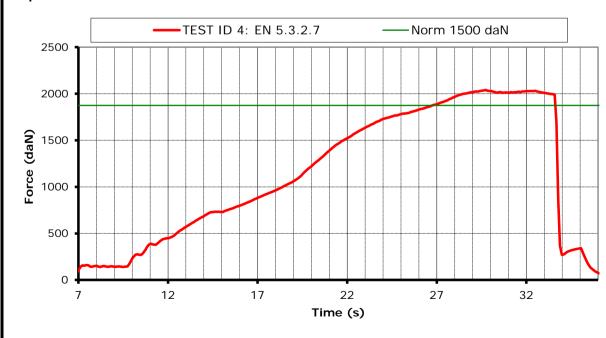


Results

Duration of maintained min. load [s]: 6.7 s

Any signs of structural failure after this test: No visible failure

Test result: **Passed**







I tem:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22°C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard 2. DV LuftGerPV §1, Nr. 7 c

Test standard §: 4.2.1.a rescue

Test setup: Rescue attachments

Anchoring: Attachment points: Rescue riser attachments (1,2)

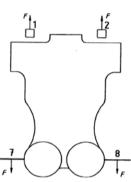
Dummy: Hip fixed (7, 8)

Required load in g: 9

Min load [N]: 9 000 N

Required test load in kg: 1125 kg

Min. duration [s]:

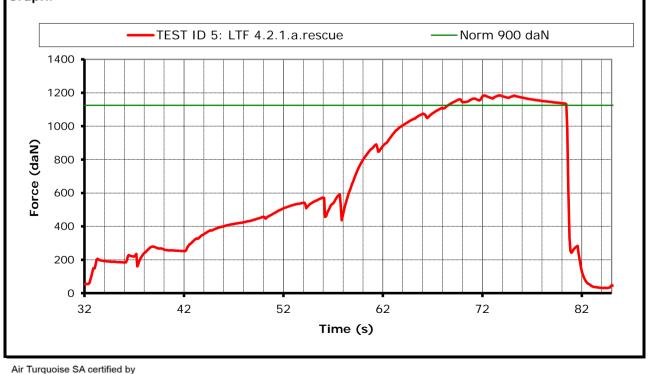


Results

Duration of maintained min. load [s]: 11 s

Any signs of structural failure after this test: No visible failure

Test result: Passed





Test ID 6 Harness Test

Item: Exoceat Manufacturer Ozone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: kg

EN 1651 Standard 5.3.2.4 Test standard §:

Rescue attachments Test setup:

Rescue riser attachments (1,2) Anchoring: Attachment points:

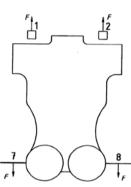
> Dummy: Hip fixed (7, 8)

Required load in g: 15

15 000 N Min load [N]:

Required test load in kg: 1875 kg

Min. duration [s]: 5 s

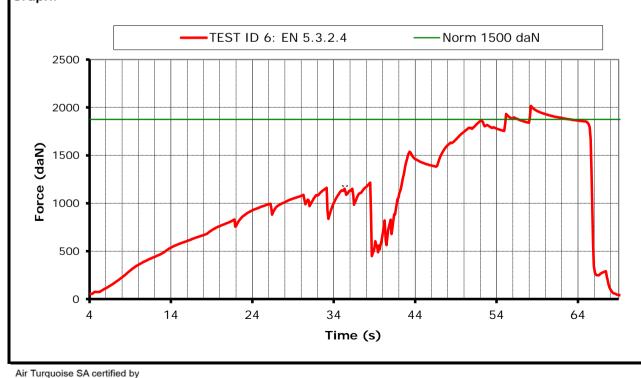


Results

Duration of maintained min. load [s]: 5.1 s

Any signs of structural failure after this test: No visible failure

Test result: **Passed**







I tem:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard 2. DV LuftGerPV §1, Nr. 7 c

Test standard §: 4.2.1.b rescue

Test setup: Flying position before landing: seat

board (11) in landing position, leg

straps (10) closed.

Anchoring: Attachment points: Both of the rescue riser attachments

attached (1 and 2);

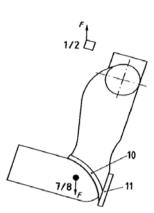
Dummy: Default, hip fixed (7, 8)

Required load in g: 6

Min load [N]: 6 000 N

Required test load in kg: 750 kg

Min. duration [s]:

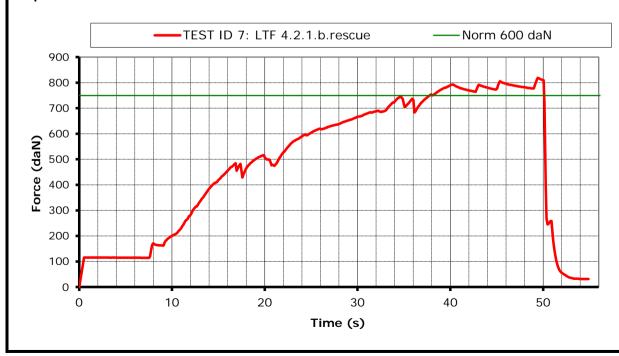


Results

Duration of maintained min. load [s]: 11.9 s

Any signs of structural failure after this test: No visible failure

Test result: Passed







I tem:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard EN 1651
Test standard §: 5.3.2.3

Test setup: Only one riser attached

Anchoring: Attachment points: One main riser attachments (3)

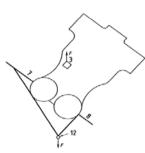
Dummy: Hip fixed (7, 8 -> 12)

Required load in g: 6 g

Min load [N]: 6 000 N

Required test load in kg: 750 kg

Min. duration [s]:

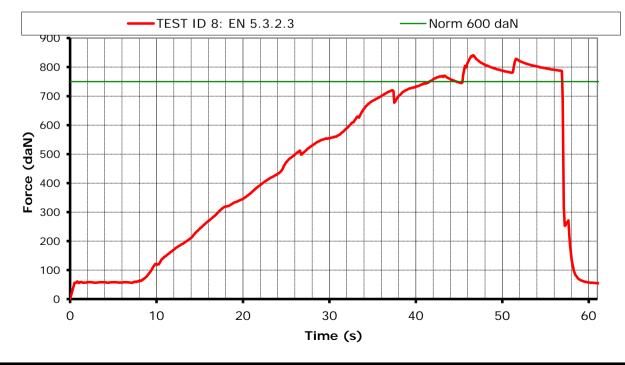


Results

Duration of maintained min. load [s]: 10.8 s

Any signs of structural failure after this test: No visible failure

Test result: Passed









I tem:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard EN 1651
Test standard §: 5.3.2.6

Test setup: Normal flying position in NEGATIF

Anchoring: Attachment points: ONE of the main riser attachments

attached downwards(3 or 4);

Dummy: Dummy anchored at the head position

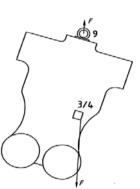
(9)

Required load in g: 4.5 g

Min load [N]: 4500 N

Required test load in kg: 562.5 kg

Min. duration [s]:



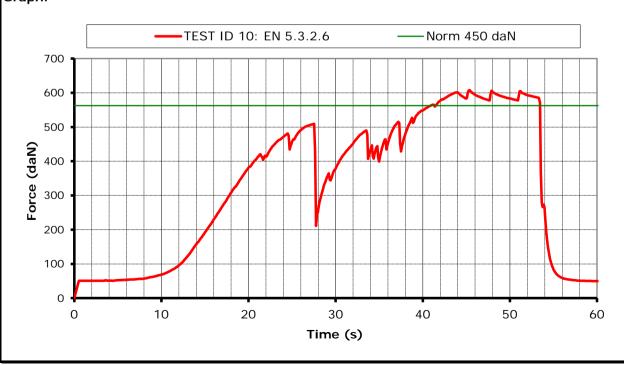
Results

Duration of maintained min. load [s]: 12.1 s

Any signs of structural failure after this test:

No visible failure

Test result: Passed





I tem:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22°C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard 2. DV LuftGerPV §1, Nr. 7 c

Test standard §: 4.2.1.c

Test setup: Pilot upside down flying position

Anchoring: Attachment points: Both of the main riser attachments

attached downwards (3 and 4);

Dummy anchored at the head position

(9)

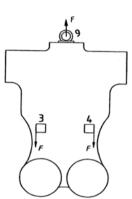
Required load in g: 6

Min load [N]: 6 000 N

Required test load in kg: 750 kg

Min. duration [s]:

Dummy:

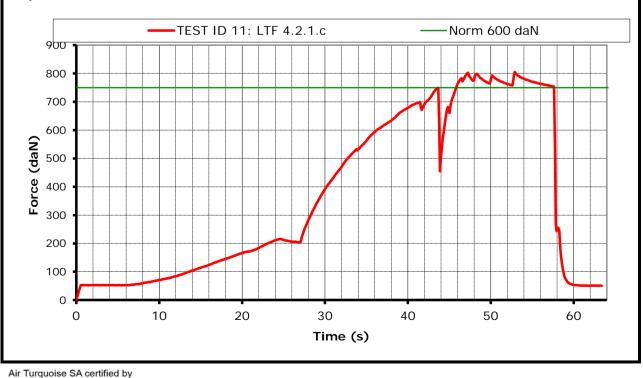


Results

Duration of maintained min. load [s]: 11.7 s

Any signs of structural failure after this test: No visible failure

Test result: Passed







Item:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22°C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard 2. DV LuftGerPV §1, Nr. 7 c

Test standard §: 4.2.1.c rescue

Test setup: Pilot upside down flying position

Anchoring: Attachment points: Both of the rescue riser attachments

attached downwards (1 and 2);

Dummy: Dummy anchored at the head position

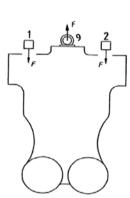
(9)

Required load in g: 6

Min load [N]: 6 000 N

Required test load in kg: 750 kg

Min. duration [s]:

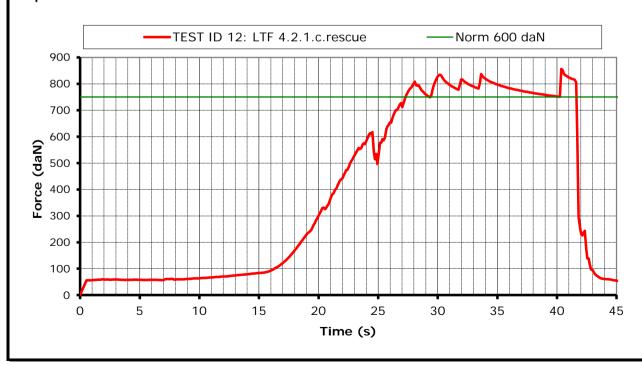


Results

Duration of maintained min. load [s]: 10.2 s

Any signs of structural failure after this test: No visible failure

Test result: Passed







Test ID Protect Protector shock test I tem: Exoceat Manufacturer Ozone Gliders Test place & date: Villeneuve November 02, 2012 Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22° C: 40%rel, 1005.8 hPa Maximum certified pilot weight [kg]: kg

Standard 2. DV LuftGerPV §1, Nr. 7 c

Test standard §: 5.1.1

Harness attached to protector test dummy, in a similar way like a Test setup:

real pilot in flight.

Impact will be simulated by dropping the dummy from a certain

height (with and without reserve).

To simulate the "in-flight" conditions, the airbag is inflated with pressurized air equalling an airspeed of 7m/s. Inflation has to be

stopped at least 5 sec before impact.

Impact will be measured by an accelerometer mounted on the

dummy. (Impact measured in g's)

1.65 m (between lowest point test dummy and impact surface) Requirements: Minimun height:

Impact

requirements:

+50g as absolute maximum;

+38g during less than 7 msec;

+20g during less than 25 msec.

Repetitions: The test will be performed 2 times, minimum 1 hour and

> maximum 2 hours after the first impact (with airbag protectors this pause is not necessary). The 2 Max-values should not differ

more than 20%

Results

Shock test 1:

Impact at a height of 1.65m: 34.78 -Impact duration of + 38 g (if any): 0 Impact duration of +20 g (if any): 0.019

 $\Delta < 20 \%$?

Shock test 2:

36.952 Impact at a height of 1.65m:

Impact duration of + 38 g (if any): 0

Impact duration of +20 g (if any): 0.02

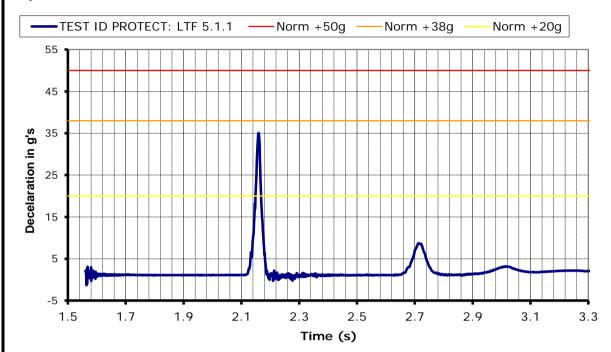
Test Result: **Passed**



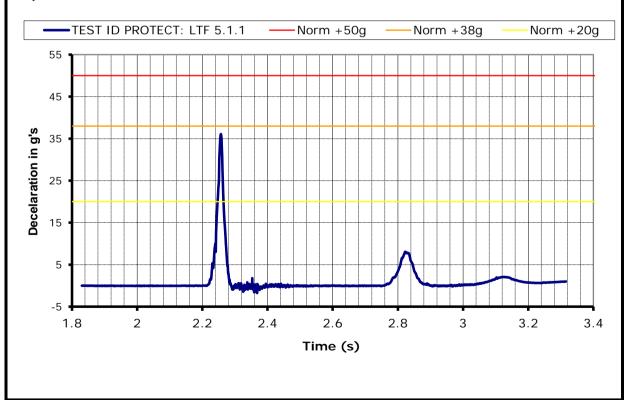








Graph 2:





Rescue deployment resistance test

Test ID resc

I tem:ExoceatManufacturerOzone Gliders

Test place & date: Villeneuve November 02, 2012

Test responsible: Alain Zoller

Temp. [°C] & Humidity: 22°C; 40%rel, 1005.8 hPa

Maximum certified pilot weight [kg]: 125 kg

Standard 2. DV LuftGerPV §1, Nr. 7 c

Test standard §: 6.1.5

Test setup: The deployment of the rescue system has to be ensured in all

circumstances, especially with a damaged glider.

The pilot has to be able to deploy the rescue chute with a single pull out of the outer container, single handed and in an

anatomical favorable direction.

In order to simulate this, the test responsible deploys the rescue seated in the harness. In a similar way as in real flight. The deployment resistance is approximately measured by the load cell, which is placed between the hand of the test responsible and the rescue hand grip.

the rescue hand grip.

On the other hand inadvertent deployment has to be fairly remote. Therefore a shear link has to withstand a minimum load.

Requirements: Max force for single

hand deployment:

Min force to prevent

approx. 70 N

unwanted opening: approx. 20 N

Results

Measured peak to peak required force for deployment [daN]:

6.2

Comment: Passed

